

Установки для намотки проволоки ÜKA, HA, ASH, GSA, ADT, TZ, SF, AE Технические характеристики

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Overhead Pay-Off ÜKA-2/SBA



Especially suitable for low roof heights

Wire inlet basket can be swiveled above left or right pay-off cone

Hydraulically tiltable pay-off cones up to 3 t coil weight

Loop Accumulator Wagon as wire break protection (optional)

Scale area covered entirely by tarpaulin (optional)

Upper guiding roller and loop catcher movable by means of a chain hoist

Technical specifications

Wire diameter (low carbon)	5,5 - 8,0 mm
Wire diameter (high carbon)	5,5 - 6,5 mm
Wire passing speed	up to 3,0 m/s



Horizontal Pay-Off HA-F/2



Regulated Flyer speed

Acceleration and deceleration of the Flyer automatically to avoid loops or wire breaks during the payoff

Coil weight capacity up to 6 t

Loop detection and protection optional available

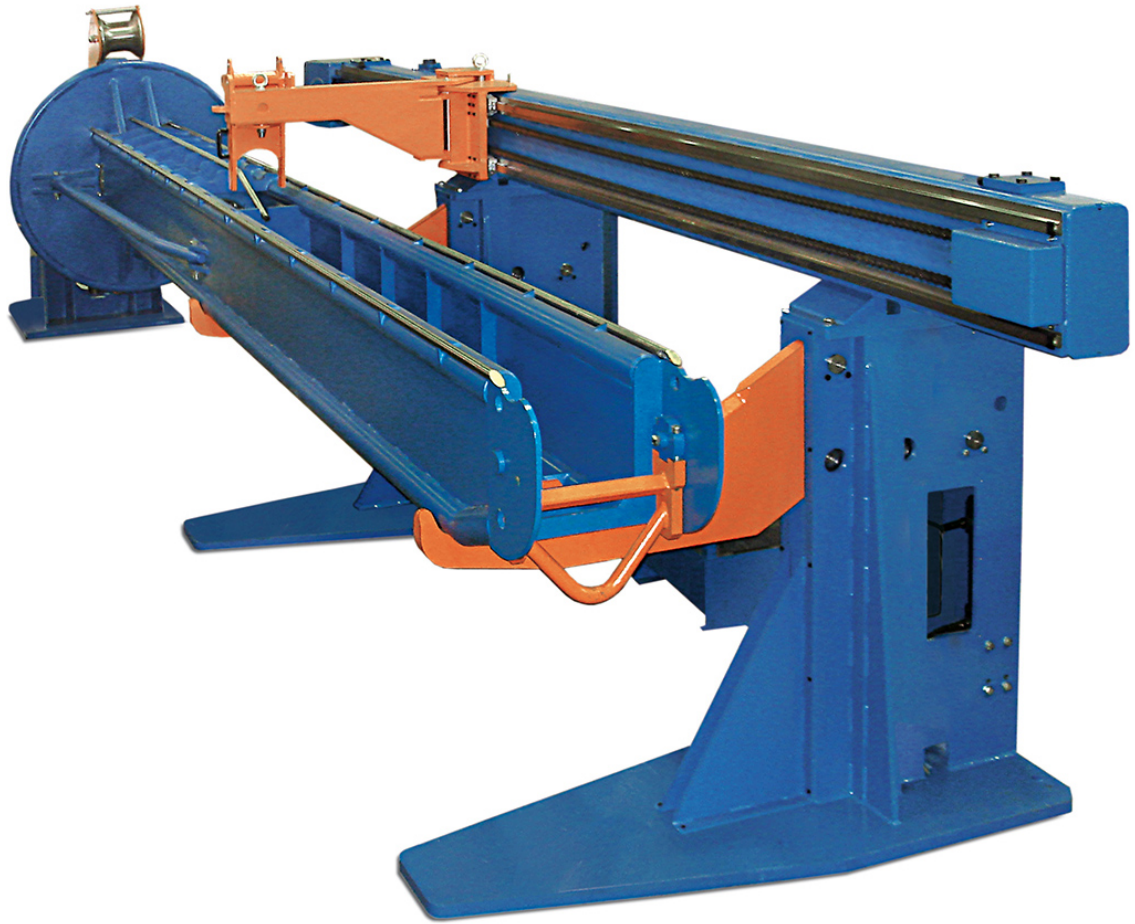
Optional without drive available

Technical specifications

Wire diameter (low carbon)	7,0 - 16,0 mm
Wire diameter (high carbon)	5,5 - 14,0 mm
Wire passing speed	up to 3,0 m/s



Horizontal Pay-Off with coil pusher HA-F + CVE



Regulated Flyer speed

Acceleration and deceleration of the Flyer automatically to avoid loops or wire breaks during the payoff

Coil weight capacity up to 6 t

Efficient loading and unloading of wire coils for maximum productivity

Including coil pusher, electrically movable

Optional without drive available

Technical specifications

Wire diameter (low carbon)	7,0 - 16,0 mm
Wire diameter (high carbon)	5,5 - 14,0 mm
Wire passing speed	up to 3,0 m/s



Rod Flipper ASH-2



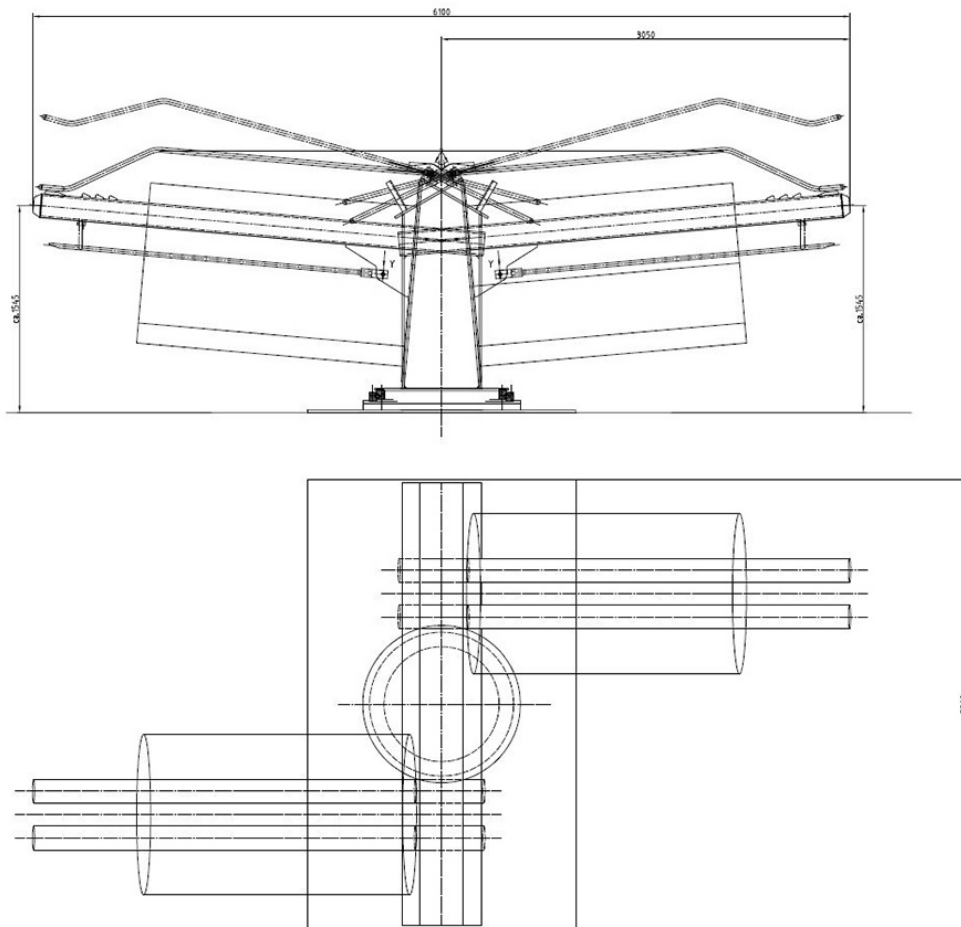
Flipper with a coil weight capacity up to 2 t
Sturdy double pipe steel construction
Including wire "hold-down" device
Side by side lineup for continuously wire payoff
Loop accumulator as wire break protection (optional)

Technical specifications

Wire diameter (low carbon)	5,5 - 16,0 mm
Wire diameter (high carbon)	5,5 - 10,0 mm
Wire passing speed	up to 5,0 m/s



Dual Arm Rod Flipper ASH-2D



Double Flipper with a coil weight capacity up to 2 x 2 t
Two payoff cones displaced on 180°
Manual rotatable
Including wire "hold-down" device
Sturdy double pipe steel construction
Loop accumulator as wire break protection (optional)

Technical specifications

Wire diameter (low carbon)	5,5 - 16,0 mm
Wire diameter (high carbon)	5,5 - 10,0 mm
Wire passing speed	up to 5,0 m/s



Spool Pay-Off GSA



For a horizontal spool payoff (non driven)
For spool diameter of e.g. 1,000mm / 1,250mm
Pneumatically disc brake
Protection fence or gate as an option

Technical specifications

Wire diameter (low carbon)	-
Wire diameter (high carbon)	-
Wire passing speed	up to 10,0 m/s



Pay-Off Turntable ADT



Passive Turntable for wire rod coils

Coil weight capacity up to 3 t

Hydraulically tiltable (optional)

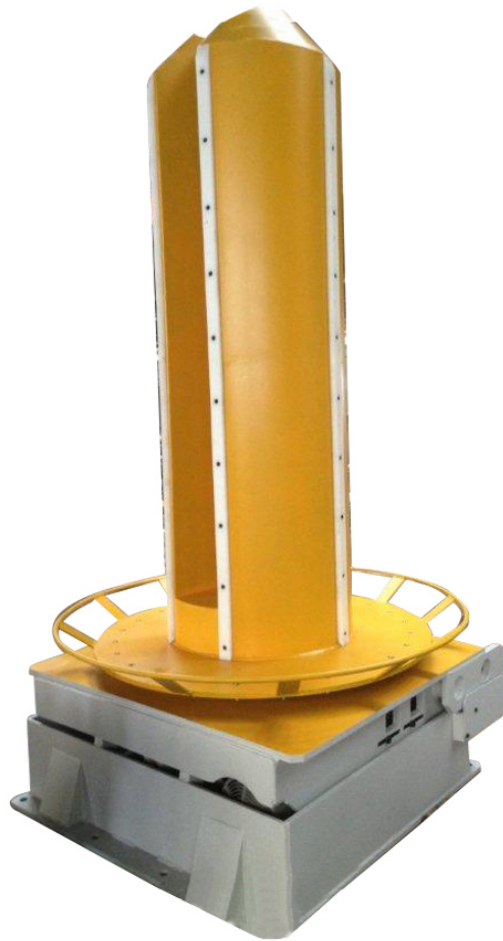
Optional as dual turntables available to take up 2 coils

Technical specifications

Wire diameter (low carbon)	3,0 - 20,0 mm
Wire diameter (high carbon)	3,0 - 20,0 mm
Wire passing speed	up to 80 min-1



Driven Pay-Off Turntable ADT-A



Driven Turntable for wire rod coils

Coil weight capacity up to 3 t

Hydraulically tiltable (optional)

Synchronization by means of an dancer system optional available

Optional as dual turntables available to take up 2 coils

Technical specifications

Wire diameter (low carbon)	3,0 - 20,0 mm
Wire diameter (high carbon)	3,0 - 20,0 mm
Wire passing speed	up to 80 min-1



Wire Rod Dancer TZ-3



Dancer to e.g. synchronize a driven pay-off with a drawing machine

Dancer arm position provides a speed signal to the frequency converter of an according pay-off

Provides also an "Emergency-stop" signal to the drawing machine control if a final position has been reached

Technical specifications

Wire diameter (low carbon)	3,0 - 10,0 mm
Wire diameter (high carbon)	3,0 - 7,0 mm
Wire passing speed	up to 3,0 m/s



Tangleguard SF



Suitable to detect wire rod tangles, knots etc.
Provides an "Emergency-stop" signal to the drawing machine control
Wire guiding and levelling due to a wire rod inlet basket

Technical specifications

Wire diameter (low carbon)	5,5 - 10,0 mm
Wire diameter (high carbon)	5,5 - 8,0 mm
Wire passing speed	up to 5,0 m/s



Turn-Off Device AE-1



Turn-Off device on basis of a 3-roll system
Middle roll is movable in case of a pay-off interruption (overcharge)
Provides an "Emergency-stop" signal to the drawing machine control

Technical specifications

Wire diameter (low carbon)	5,5 - 8,0 mm
Wire diameter (high carbon)	5,5 - 8,0 mm
Wire passing speed	up to 3,0 m/s

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