

Аксессуары DEG, MRE, SKS, DZH, HDS, DSK, DEZ Технические характеристики

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Wire Technologies



Wire Stress Relieving Device DEG-5/2



Improves the tensile strength to yield strength (R_m/R_e) ratio
Improves the total uniform elongation (A_{gt})
Presetting of the upper stress relieving rollers pneumatically (hydraulically as an option) cylinder
Adjustable via threaded spindle
Stress relieving rolls out of tool-steel with tungsten carbide inserts

Technical specifications

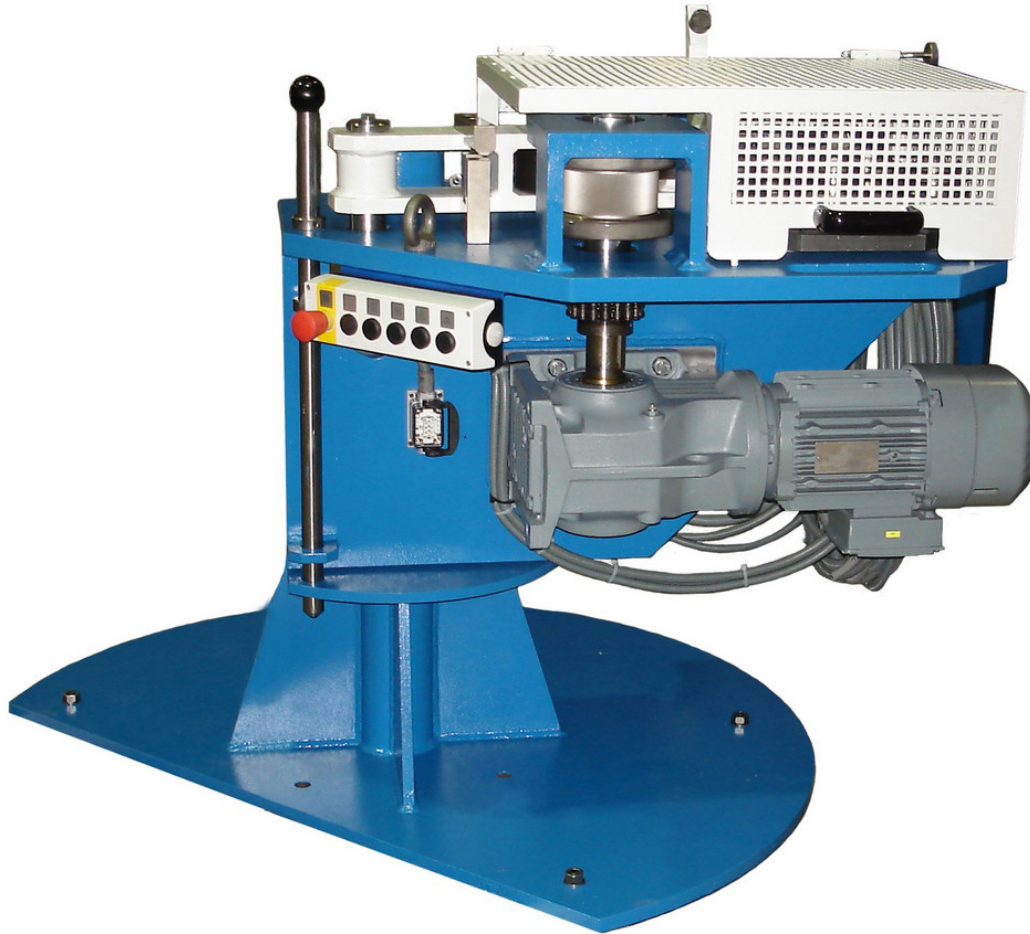
Wire diameter (low carbon)	5,0 - 8,0 mm
Wire diameter (high carbon)	-
Wire passing speed	up to 8,0 m/s



Wire Technologies



Wire Rod Pre-Feeding and Straightening Units MRE



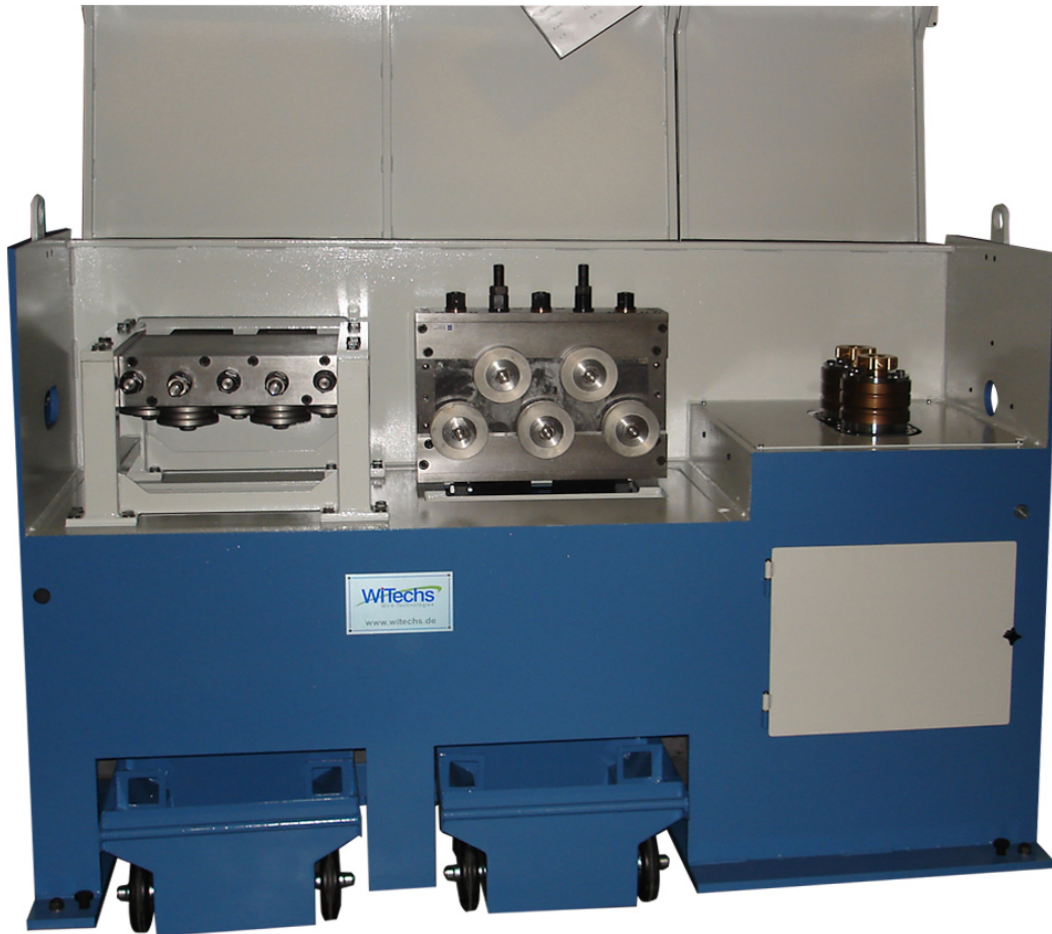
Pull-in and straightening device to pre-feed wire rod within a drawing line
Setting of one feeding roller by means of a hydraulic cylinder
Electrically driven feeding roller
Including 5 Roller straightening device
Swivel mounted design, during production the unit can be rotated out of the wire rod area
Hydraulic aggregate in scope of delivery

Technical specifications

Wire diameter (low carbon)	5,5 - 18,0 mm
Wire diameter (high carbon)	5,5 - 10,0 mm
Wire passing speed	ca. 0,15 m/s



Wire Rod Pre-Feeding and Straightening Units MRE-2



Pull-in and straightening device to pre-feed wire rod within a drawing line
Central setting of both feeding roller by means of a hydraulic cylinder
Due to a special mechanism zero line setting possible
Hydraulically driven feeding roller
2 heavy duty straightening devices in horizontal and vertical alignment
Hydraulic aggregate in scope of delivery

Technical specifications

Wire diameter (low carbon)	5,5 - 18,0 mm
Wire diameter (high carbon)	5,5 - 12,0 mm
Wire passing speed	ca. 0,15 m/s



Wire Stress Relieving Device DEG-5/1



Improves the tensile strength to yield strength (R_m/R_e) ratio
Improves the total uniform elongation (A_{gt})
Stress relieving of the wire rod due to a proven 5 roller straightening unit
Presetting of the upper stress relieving rollers pneumatically (hydraulically as an option) cylinder
Adjustable via threaded spindle
Stress relieving rolls out of tool-steel with tungsten carbide inserts

Technical specifications

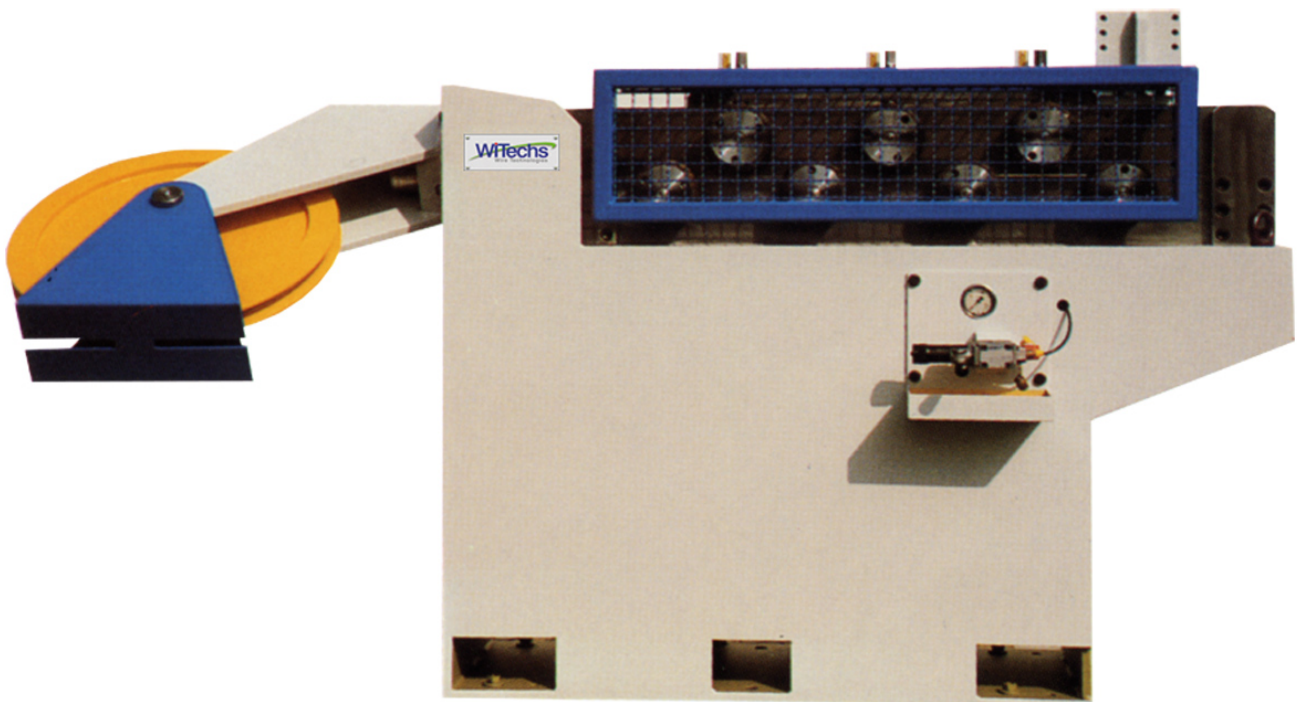
Wire diameter (low carbon)	5,0 - 8,0 mm
Wire diameter (high carbon)	-
Wire passing speed	up to 8,0 m/s



Wire Technologies



Wire Stress Relieving Device DEG-S7/1



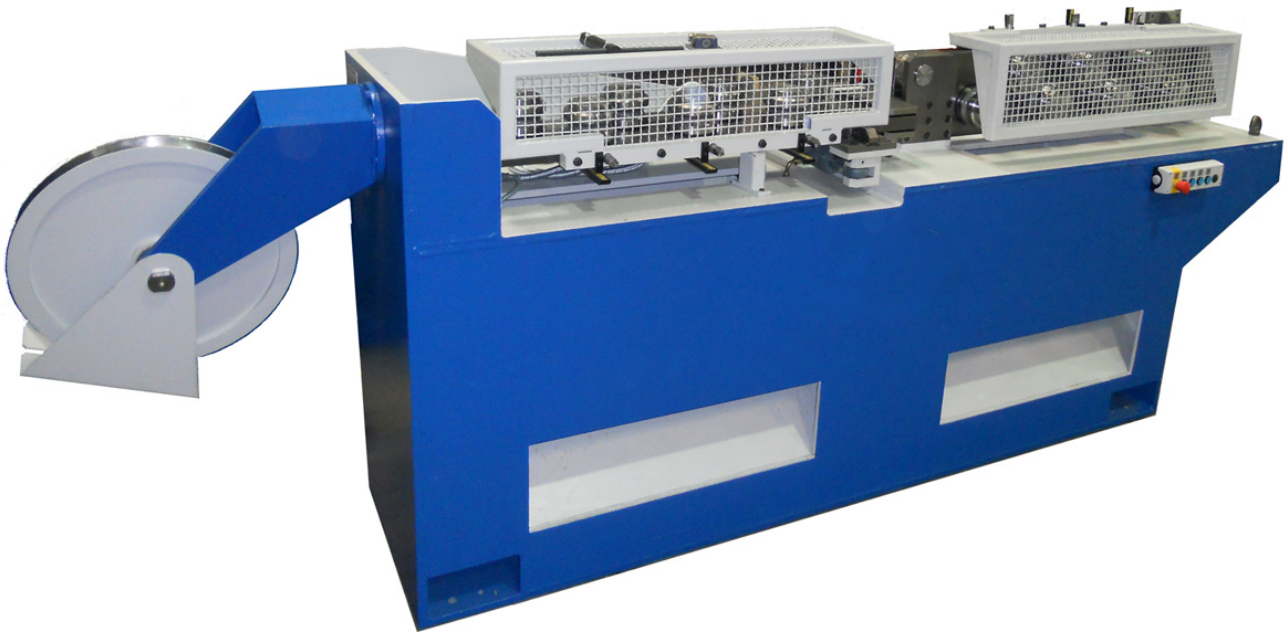
Improves the tensile strength to yield strength (R_m/R_e) ratio
Improves the total uniform elongation (A_{gt})
Stress relieving of the wire rod due to a proven 5 roller straightening unit in two planes
Presetting of the upper stress relieving rollers pneumatically (hydraulically as an option) cylinder
Adjustable via threaded spindle
Stress relieving rolls out of tool-steel with tungsten carbide inserts

Technical specifications

Wire diameter (low carbon)	5,0 - 16,0 mm
Wire diameter (high carbon)	-
Wire passing speed	up to 8,0 m/s



Wire Stress Relieving Device DEG-S7/2



Improves the tensile strength to yield strength (R_m/R_e) ratio
Improves the total uniform elongation (A_{gt})
Stress relieving of the wire rod due to a proven 7 roller straightening unit
Presetting of the upper stress relieving rollers pneumatically (hydraulically as an option) cylinder
Adjustable via threaded spindle
Stress relieving rolls out of tool-steel with tungsten carbide inserts

Technical specifications

Wire diameter (low carbon)	5,0 - 16,0 mm
Wire diameter (high carbon)	-
Wire passing speed	up to 8,0 m/s



Wire Stress Relieving Device DEG-S7/EZ



Improves the tensile strength to yield strength (R_m/R_e) ratio
Improves the total uniform elongation (A_{gt})
Stress relieving of the wire rod due to a proven 7 roller straightening unit in two planes
Electrical presetting of the upper stress relieving rollers
Long lifetime stress relieving rolls

Technical specifications

Wire diameter (low carbon)	5,0 - 16,0 mm
Wire diameter (high carbon)	-
Wire passing speed	up to 8,0 m/s



Spool Tilting Device SKS



The spool tilting device allows turning and binding of spools
The tilting process (90°) will be realized by a hydraulic cylinder
Optional including a rotation system ("backward" and "forward") to rotate the spool to the different binding positions by a driven roll beneath the spool

Technical specifications

Wire diameter (low carbon)	ohne
Wire diameter (high carbon)	-
Wire passing speed	ohne



Rotating Die Holder DZH-1s



Rotating die-holder with indirect watercooling
To be integrated in existing drawing lines
For cylindrical or conical dies with adapter, e.g. 43 x 27mm

Technical specifications

Wire diameter (low carbon)	5,5 - 8,0 mm
Wire diameter (high carbon)	5,5 - 6,5 mm
Wire passing speed	up to 4,0 m/s



Rotating Die Holder DZH-2s



Rotating die-holder with indirect watercooling
To be integrated in existing drawing lines
For cylindrical or conical dies up to dia. 75mm

Technical specifications

Wire diameter (low carbon)	5,5 - 8,0 mm
Wire diameter (high carbon)	5,5 - 8,0 mm
Wire passing speed	up to 4,0 m/s



Wire Technologies



Hot-Air Drying Nozzle on a Column HD-S



Suitable to dry wire rod inline in front or behind a drawing or wet coating machine
Including switch cabinet and controller for stand-alone operation
Nozzle is produced out of durable stainless steel
Nozzle (air stream) is adjustable

Technical specifications

Wire diameter (low carbon)	5,5 - 8,0 mm (opt. größer)
Wire diameter (high carbon)	5,5 - 8,0 mm (opt. größer)
Wire passing speed	up to 4,0 m/s (je nach Trocknungsgrad)



Wire Technologies



Wire Rod Protective Casing DSK



To protect staff against accidental contact to the passing wire rod
Adjustment of protection area at place possible

Technical specifications

Wire diameter (low carbon)	5,5 - 13,5 mm
Wire diameter (high carbon)	5,5 - 13,5 mm
Wire passing speed	ohne



Wire Technologies



Wire Rod Protective Casing incl. noise protection DSK/S



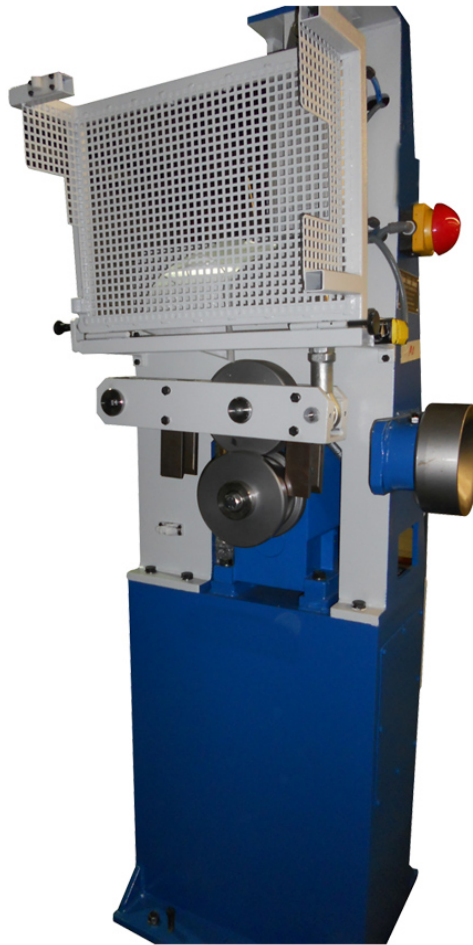
To protect staff against accidental contact to the passing wire rod
Adjustment of protection area at place possible
Noise protected execution

Technical specifications

Wire diameter (low carbon)	5,5 - 13,5 mm
Wire diameter (high carbon)	5,5 - 13,5 mm
Wire passing speed	ohne



Wire Rod Pre-Feeding Unit DEZ-1



Pull-in device to pre-feed wire rod within a drawing line
Setting of one feeding roller by means of a pneumatic cylinder
Electrically driven feeding roller

Technical specifications

Wire diameter (low carbon)	5,5 - 18,0 mm
Wire diameter (high carbon)	-
Wire passing speed	ca. 0,15 m/s



Wire Rod Pre-Feeding Unit DEZ-1/2



Pull-in device to pre-feed wire rod within a drawing line
Setting of one feeding roller by means of a pneumatic cylinder
Hydraulically driven feeding roller
Swivel mounted design, during production the unit can be tilted out of the wire rod area

Technical specifications

Wire diameter (low carbon)	5,5 - 10,0 mm
Wire diameter (high carbon)	5,5 - 8,0 mm
Wire passing speed	ca. 0,15 m/s

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